



Metalwork Multimach pilots assembling



Scope: guide to how to assemble-disassemble a Metalwork Multimach HDM pilots manifold

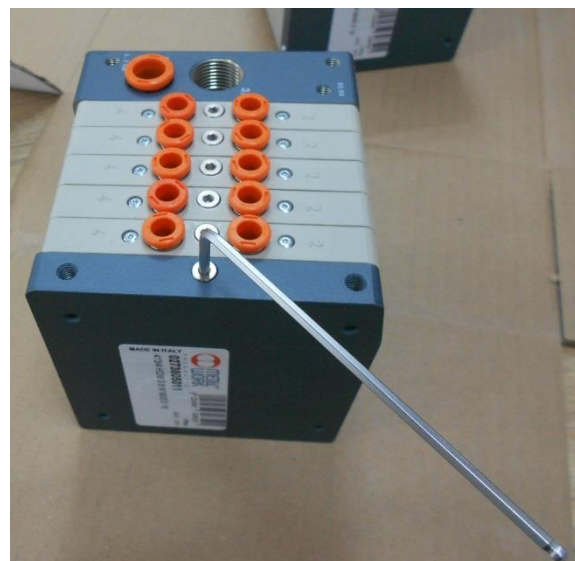
1. Tools required

- 3mm Allen wrench



2. To remove a part from the pilots manifold

- Unscrew the Allen nut on the front side





- Unscrew the Allen nut on the rear side



- Remove the part



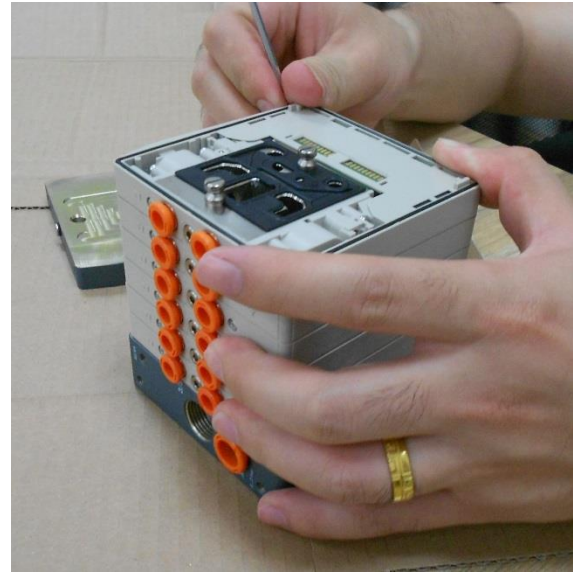
- If necessary, unscrew to remove further parts





3. To add a part to the pilots manifold

- Place the part to be added on the unit and screw the Allen nut on the front and on the rear side.



Warning: pay attention to the central gasket positioning and to the lateral gasket to be well positioned, to avoid leakages.

