

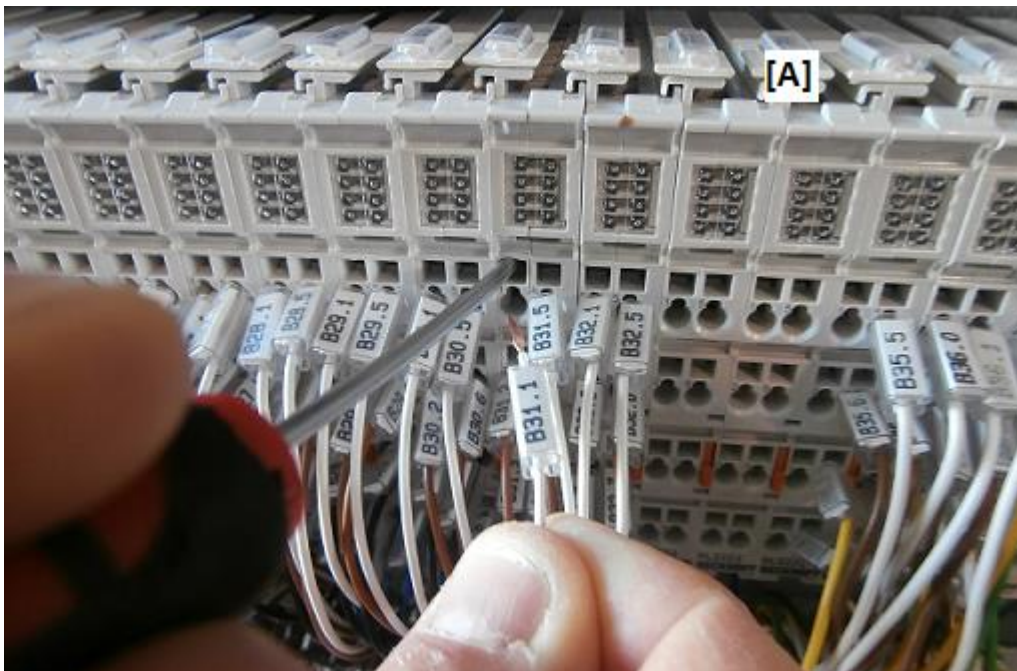


Wago I/O slave modules replacement

Warning!

only qualified and authorised personnel can deal with below operations

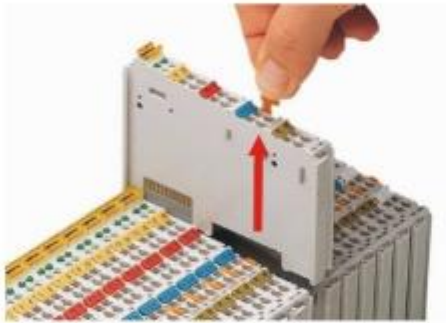
Operation	Reference
Turn-off the test bench	Main switch of the electrical cabinet
Unwire the I/O modules you need to replace	Picture [A]. Use a screwdriver to push in the hole just above the cable you want to release
Remove the fault I/O module	"Removing the I/O module" picture [B]
Insert the spare I/O module	"Inserting the I/O module" picture [C] and [D]
Wire the I/O module	Picture [A]. Use a screwdriver to push in the hole just above the cable you want to wire
Turn-on the test bench	Main switch of the electrical cabinet
Diagnostic verification	Use the diagnostic program of the test bench to check correct functioning





Removing the I/O Module

Remove the I/O module from the assembly by pulling the release tab.



[B]

Removing the I/O Module (Example)

Electrical connections for data or power jumper contacts are disconnected when removing the I/O module.



Inserting the I/O Module

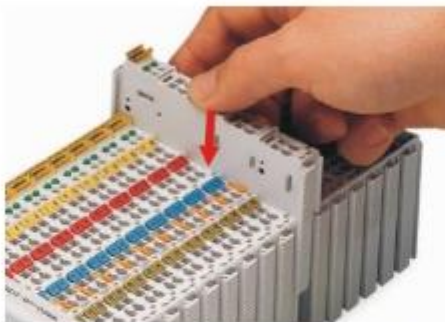
Position the I/O module so that the tongue and groove joints to the fieldbus coupler/controller or to the previous or possibly subsequent I/O module are engaged.



[C]

Insert I/O Module (Example)

Press the I/O module into the assembly until the I/O module snaps into the carrier rail.



[D]

Snap the I/O Module into Place (Example)

With the I/O module snapped in place, the electrical connections for the data contacts and power jumper contacts (if any) to the fieldbus coupler/controller or to the previous or possibly subsequent I/O module are established.